

**SERIES PRE**  
**PROPORTIONAL PRESSURE**  
**REGULATOR WITH**  
**COILVISION TECHNOLOGY**

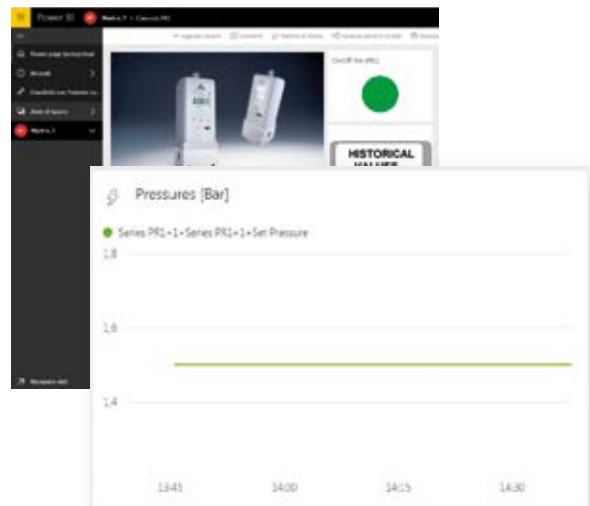


# SERIES PRE PRESSURE UNDER CONTROL WITH DIAGNOSIS THROUGH THE CLOUD



**COILVISION**  
TECHNOLOGY

The Series PRE proportional pressure regulator is equipped with a new technology, COILVISION, which constantly monitors the operation of the solenoids in the regulator and prevents possible malfunctions. All data coming from the regulator can be transmitted wirelessly to the cloud, aggregated and used in order to view the operational efficiency of the regulator by means of a dashboard.

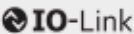


The Series PRE is available in two sizes and in different configurations, including IO-Link connectivity.

As well as the standard options with and without display, there is a version with an integrated exhaust valve, which enables the system to exhaust even without a power supply.

A manifold version enables the control of several outlets with only one inlet, while a version with external sensor connections is available for applications where there is a requirement to monitor the pressure of aggressive gases or liquids.

## Technical Characteristics

- Two sizes: PRE104 – 1100 l/min  
PRE238 – 3500 l/min
- IO-Link version  




## BENEFITS



**Integrated diagnostics and predictivity**



**Compatible with OXYGEN**



**Control parameters can be customised**



**Configuration flexibility**

**CLOUD**  
Data ingestion  
& Data mining

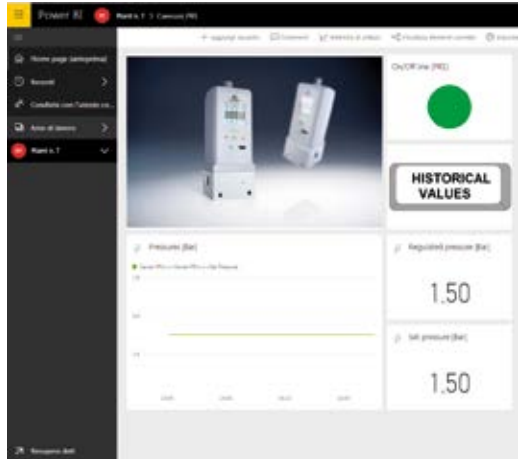


**Series D**  
Valve island

**Series PRE**  
Pressure  
regulator

**Series DRCS**  
Drive for motors

**Data management Camozzi Digital**



**DIAGNOSTIC CHARACTERISTICS**



**ON/OFF status**  
of the solenoids



**Detection of mobile  
plunger's movement**  
PATENT PENDING



**Indication of health status,  
overall efficiency and  
remaining operation time  
for maintenance**



**Datalogging of operation  
and events**



**Interrupted solenoid**



**Working hours**



**Temperature monitoring**



**Detection of short circuit  
or abnormal  
power consumption**

## General data

Standard of reference	CE; Rosh; UL; ATEX
Controlled quantity	pressure
Number of ways	3/2
Flow (Kv, Qn)	PRE104 - 1100 l/min PRE238 - 3500 l/min
Media	air and oxygen
Min & Max regulated pressure (bar)	0,1 ÷ 10,2 bar
Min value controlled (bar, litres)	<0,2% FS
Fluid temperature (min and max °C)	50 °C
Environmental temperature (min and max °C)	60 °C
Pneumatic ports	G1/4 and G3/8
Body material	aluminium - technopolymer
Supply voltage (V)	24 V DC
Command signal	0-10V; 4-20mA; 5 Digital bit; IO-Link
Hysteresis (% FS)	±0,5% FS
Absorption (W, VA)	circa 1W
Type of electrical connection	M12 8 Pin male
Protection class IP	IP65
Repeatability (% FS)	0,2% FS
Linearity (% FS)	±0,1% FS
Modularity	with Series MD

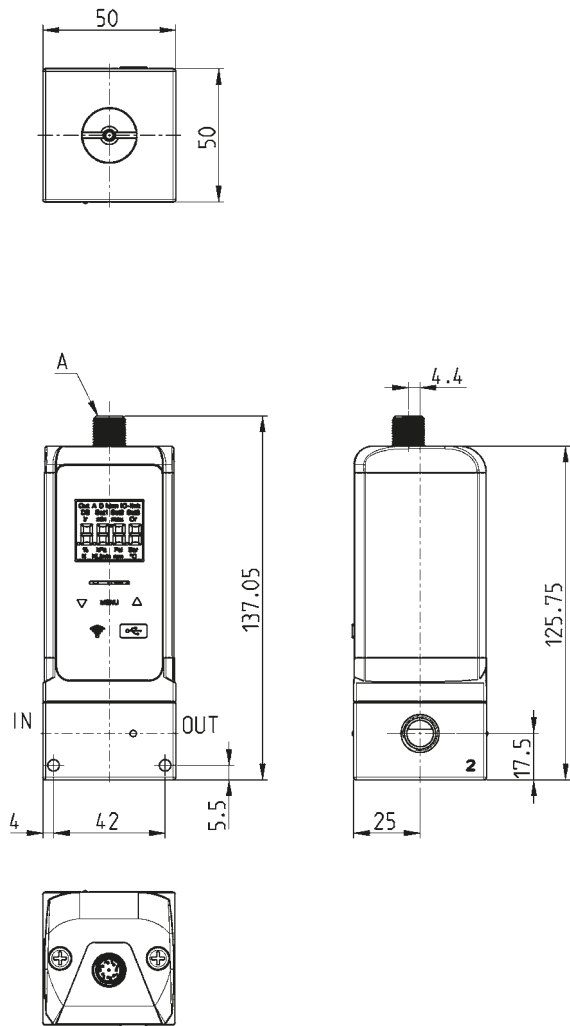
## New coding example

PRE	1	04	-	D	D	5	I	2	E	-	00			
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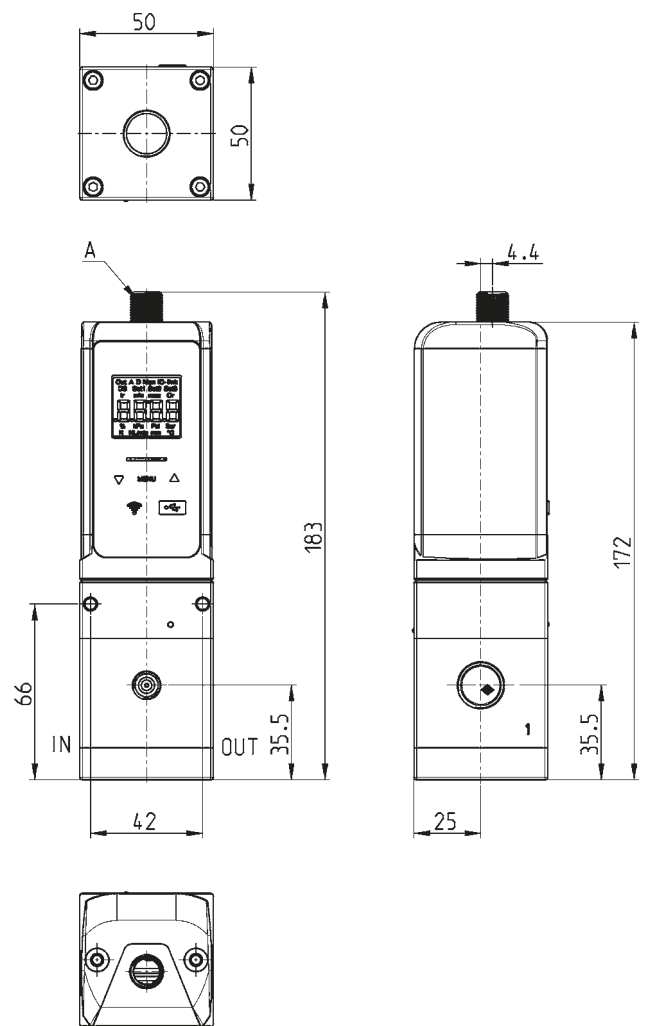
<b>PRE</b>	SERIES
<b>1</b>	SIZE: 1 = size 1 2 = size 2
<b>04</b>	CONNECTION PORT: 04 = G1/4 (size 1, 2) 38 = G3/8 (only size 2) M4 = G1/4 Manifold (only size 1) 14 = NPTF 1/4 (size 1, 2)
<b>D</b>	DISPLAY: E = with out display D = with display
<b>D</b>	WORKING PRESSURE (1 bar = 14,5 psi): B = 0-1 bar E = 0-4 bar D = 0-10,35 bar 2 = external sensor (with signal 0-10 V DC) 4 = external sensor (with signal 4-20 mA)
<b>5</b>	VALVE FUNCTIONS: 5 = 3/2 ways NC 6 = automatic drain valve
<b>I</b>	PILOT SUPPLY: I = internal E = external
<b>2</b>	INPUT SIGNAL SETPOINT: 2 = 0-10 V 4 = 4-20 mA D = Preset 5 bit I = IO-Link
<b>E</b>	OUTPUT DIGITAL SIGNAL FEEDBACK: E = error (Only with input signal 2;4;D) P = pressure switch (Only with input signal 2;4;D) W = windows (Only with input signal 2;4;D) N = no digital output (Only with input signal IO-Link)
<b>00</b>	CABLE LENGTH: 00 = no cable 2F = 2m straight 2R = 2m 90° cable 5F = 5m straight 5R = 5m 90° cable
	DIAGNOSTICS: = without diagnostics 0W = wireless connection DW = wireless connection+Advanced diagnostics OD = with base diagnostics 1D = IO-Link+Advanced diagnostics
	PID SETTINGS: = standard setting S.. = custom
	CERTIFICATIONS: = no certification OX1 = suitable for Oxygen EX = ATEX version

# Dimensional characteristics

PRE1

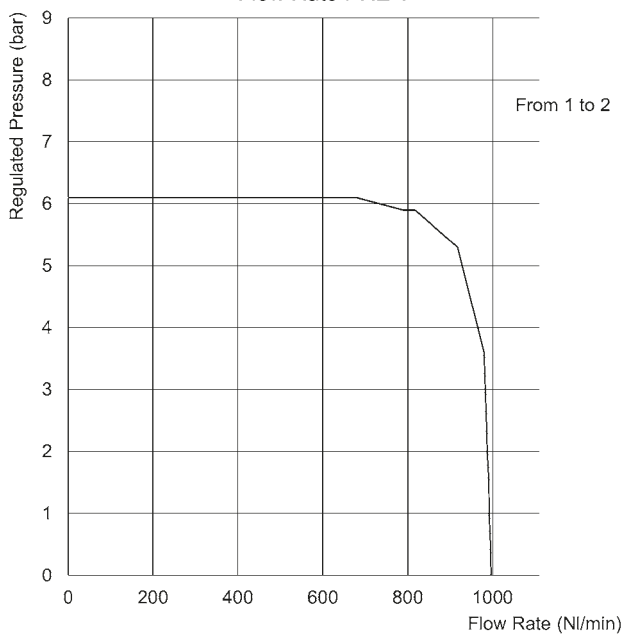


PRE2

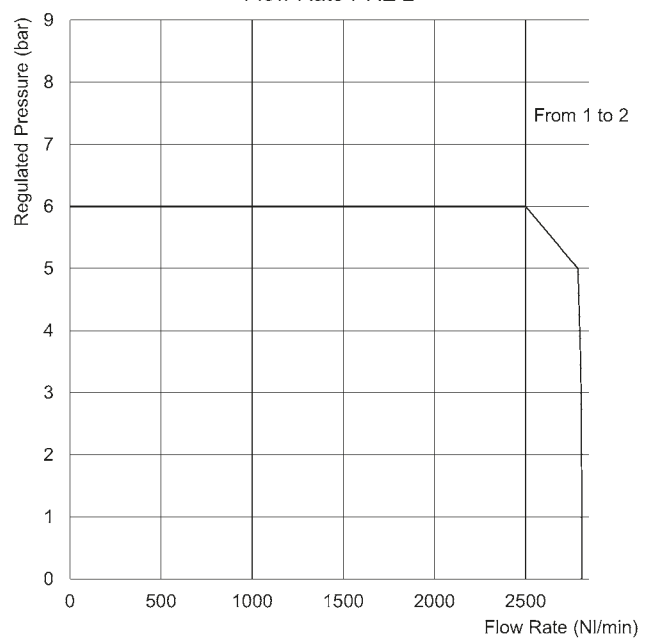


# Flow diagrams

Flow Rate PRE 1



Flow Rate PRE 2



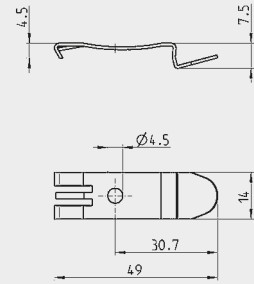
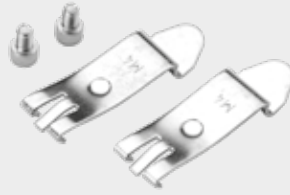
## Accessories

### Mounting brackets for DIN-rail Mod. PCF-EN531

DIN EN 50022 (7,5mm x 35mm - width 1)

Supplied with:  
2x mounting brackets  
2x screws M4x6 UNI 5931  
2x nuts

Mod.  
**PCF-EN531**

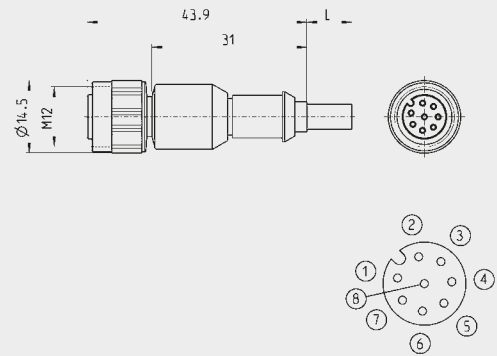


### Cable with straight female connector M12 8 poles

For electrical supply  
and commands

Mod.  
**CS-LF08HB-C200**  
**CS-LF08HB-C500**

Cable length  
**2 m**  
**5 m**

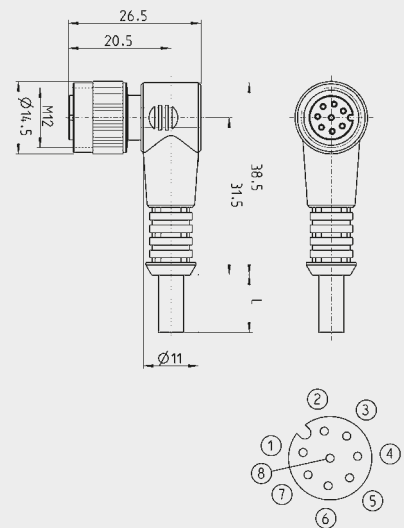


### Cable with angular (90°) female connector M12 8 poles

For electric supply  
and commands

Mod.  
**CS-LR08HB-C200**  
**CS-LR08HB-C500**

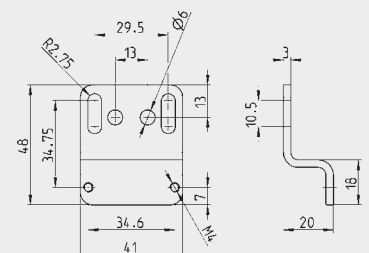
Cable length  
**2 m**  
**5 m**



### Rear bracket Mod. MD1-ST/1

The kit is supplied with:  
1x zinc-plated bracket  
2x white zinc-plated screws M4x50

Mod.  
**MD1-ST/1**



## Contacts

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